


This specification describes articles of the material group

Wood

Material description

Wooden cutlery: wood of the white birch (*betula pendula*).
As first step the tree trunks go into boiling water. Then the trunks are getting decorticated. The next step is to cut the trunk in thin layers, which will be punched and steamed. After this, the wood will be pressed in the needed shape and splints will be removed.
There is no additional surface treatment or coating of the wood.

Product description

Picture	Description	Article number
	Cutlery	5554, 5553, 5536, 5524, 4626, 5092 5156, 5155, 5023, 5071, 3218, N180, 2469, 3138, N763, 11405, 11406, 11408, 13786 11968, 11969, 11970

Material / composition

Wood, FSC® certified

Storage

Storage temperature: ambient
Relative humidity: dry
Storage conditions: keep away from direct sunlight

Purpose of use

The articles are suitable for direct contact with food.

Applications:

Short-term contact

PRODUCT-SPECIFICATION_01040/e

DECLARATION OF COMPLIANCE



Declaration of compliance

The wooden cutlery meets the following regulations:

- Regulation (EC) No 2023/2006** on good manufacturing practice for materials and articles intended to come into contact with food
- Regulation (EC) No 1935/2004** on materials and articles intended to come into contact with food and
- Regulation (EU) No 10/2011** on plastic materials and articles intended to come into contact with food. And subsequent amendments until the date of the test report.
- SR 817.023.21** The Swiss Ordinance on Materials and Articles in Contact with Food

Overall migration

Tested under the following conditions (test report SQTS 2018L38933):

Simulant	Time 1	Temperature 1	Time 2	Temperature 2
<input checked="" type="checkbox"/> E: Poly(2,6-diphenyl-p-phenylenoxid) or Tenax	3 d	40°C	2h	70°C

The global migration values are below the limit of 10 mg/dm² and 60 mg/kg.

Specific migration

- A screening was performed. The limits are met.
- Formaldehyde was not detected

Calculation basis

- Ratio of food contact surface area to volume used to establish the compliance of the material or article: 6 dm²/kg

Microbiology

The microbiological findings of the sample are inconspicuous and correspond to the microbiological basic load.

PRODUCT-SPECIFICATION_01040/e DECLARATION OF COMPLIANCE



Production location: China

Bio-degradability: The products are completely bio-degradable

Certificates: FSC® certificate No. SGSCH-COC-010010

Customs duty number: 4419.9000

Reclamation

Deliveries, which differ from the listed specifications, will be withdrawn and replaced after review.

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