



This specification describes articles of the material group

Bamboo-paper/PLA

Material description

The bamboo assortment is made from cellulose of bamboo fibers and is thus "tree-free". To ensure that the cardboard products are resistant to grease and moisture, the cardboard is coated on the inside with a biofilm. Only compostable and environmentally friendly printing inks that contain neither heavy metals nor toxic substances are used.

Product description

Picture	Description	Article number
	Take-away box with handle #1 11x11x6.5cm	19599
	Take-away box with handle #2 15x15x6.5cm	19600
	Box 11.5x11.5x4cm	19601
	Cover with window for Art.-No. 19601	19602
	Box 13.5x13.5x5cm	19603
	Cover with window for Art.-No. 19603	19604
	Box 19x13x4cm	19605
	Cover with window for Art.-No. 19605	19606
	Box 15.5x15.5x5cm	19607
	Cover with window for Art.-No. 19607	19608
	Box 21.5x13.5x4cm	19609
	Cover with window for Art.-No. 19609	19610

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DECLARATION OF COMPLIANCE

Picture	Description	Article number
	China Tray 16oz	19611
	China Tray 26oz	19612
	China tray 32oz	19613
	2-window food box 16x12x5cm	19614
	2-window food box 21x16x4cm	19615
	2-window food box 20x12x5cm	19616
	2-window food box 20x14x6cm	19617
	Burger box 11x9.5x7.5cm	19618
	Burger box 12x11x8cm	19619
	Burger box 15.5x15.5x8.5cm	19620
	Food Tray 11.5x8.5x4.3cm	19621
	Food Tray 13.5x7.5x3.8cm	19624
	Food Tray 15.9x8.9x4.5cm	20386

Material / composition

Bamboo paper, PLA coating, PLA window, glue, printing ink

Storage

Storage temperature: ambient
 Relative humidity: dry
 Storage conditions: keep away from direct sunlight

Purpose of use

The products are suitable for direct contact with food; also for food with fatty character.

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DECLARATION OF COMPLIANCE



Types of food which should **NOT** come into contact with the material (caused by physical properties of the material):

- Pure** fat and oil and products preserved in oil

Applications:

- Heating to 70°C up to 2h or to 100°C up to 15min
- Single-use

Declaration of compliance

These articles meet the following regulations :

- Regulation (EC) No 2023/2006** on good manufacturing practice for materials and articles intended to come into contact with food
- Regulation (EC) No 1935/2004** on materials and articles intended to come into contact with food
- Regulation (EU) No 10/2011** on plastic materials and articles intended to come into contact with food. And subsequent amendments until the date of the test report.
- Directive 94/62/EC** on packaging and packaging waste
- SR 817.023.21** The Swiss Ordinance on Materials and Articles in Contact with Food

Overall migration

Tested under the following conditions (test report LVA UEB1855052):

Simulant	Test	Time	Temperature
<input checked="" type="checkbox"/> B: Acetic acid 3 % (v/v)	OML	2h	70°C
<input checked="" type="checkbox"/> Isooctane	OML	1/2h	40°C
<input checked="" type="checkbox"/> Alternative simulant ethanol 95 % (v/v)	OML	2h	60°C

The global migration values are below the limit of 10 mg/dm²

Specific migration

Tested under the following conditions (test report LVA UEB1855052):

Simulant	Test	Time	Temperature
<input checked="" type="checkbox"/> E: Poly(2,6-diphenyl-p-phenylenoxid) or Tenax	SML	2h	70°C

- A screening was performed. No substances with a specific migration limit were detected.

PRODUCT-SPECIFICATION__01283/e DECLARATION OF COMPLIANCE



Calculation basis

Ratio of food contact surface area to volume used to establish the compliance of the material or article: 1 dm²/100ml.

Production site: China

Customs duty number: 4823.6990
4819.2000

Reclamation

Deliveries, which differ from the listed specifications, will be withdrawn and replaced after review.

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